

**WHAT IS CLAIMED IS:**

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1. A dual sided integral composite image product, comprising:  
a first support substrate having a separate image layer thereon;  
a second support substrate having separate image layer thereon,  
second support substrate being secured to said first support substrate so as to form  
said dual sided integral composite image product; said integral composite image  
product having a fold line about which said integral composite image product may  
be folded.
  2. A dual sided integral composite image product according to  
claim 1 wherein said integral composite image product has a plurality of fold  
lines.
  3. A dual sided integral composite image product according to  
claim 2 wherein said plurality of fold lines allows for providing a Z type fold in  
said integral image product.
  4. A dual sided integral composite image product according to  
claim 1 wherein said first and second substrates are made from a photographic  
media.
  5. A dual sided integral composite image product according to  
claim 1 wherein said first and second substrates are made from a photographic  
paper.
  6. A dual sided integral composite image product according to  
claim 1 wherein said first and second substrates are made from a thermal media.

7. A dual sided integral composite image product according to claim 4 wherein said image layer comprises a photographic emulsion layer.

8. A dual sided integral composite image product according to claim 1 wherein said composite image product comprises a cover for holding at least one leaf.

9. A dual sided integral composite image product according to claim 1 wherein said composite image product comprises a free standing product.

Sub. B85 10. A dual sided folded image product comprising;  
a sheet having a first side and a second side, said first side having an image layer separate from said sheet, said sheet having two spaced fold lines which form a central section and a first side section and a second side section, said central section being positioned between said first and second side sections, said side sections being folded on said so that said image layer is exposed.

11. A dual sided folded image product according to claim 10 wherein said side sections substantially cover said central section.

Sub A5 12. A dual sided folded image product according to claim 11 wherein the ends of said side sections substantially abut each other.

13. A dual sided folded image product according to claim 12 further comprising a fold line disposed substantially co-extensive with a line formed by said abutting section.

14. A dual sided folded image product according to claim 11 wherein the ends of said side sections overlap each other.

Sub-B 15. A dual sided composite image product according to claim 10 wherein said sheet is made from a photographic paper.

16. A dual sided composite image product according to claim 10 wherein said sheet is made from a thermal media.

17. A dual sided composite image product according to claim 15 wherein said sheet includes a photographic emulsion layer.

18. A dual sided composite image product according to claim 10 wherein said composite image product comprises a cover for holding at least one leaf.

19. A dual sided composite image product according to claim 1 wherein said composite image product comprises a free standing product.

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20. A dual sided image product comprising:  
a support substrate having a first side and a back side, said first side having an image layer separate from said support substrate, said support substrate having at least one fold line about which said support is folded for forming said image product.

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21. A dual sided integral composite image product according to claim 1 wherein said integral composite image product has a plurality of fold lines.

22. A dual sided integral composite image product according to claim 21 wherein said plurality of fold lines allows for providing a Z type fold in said integral image product.

Sub. B11 > 23. A dual sided integral composite image product according to claim 20 wherein said first and second substrates are made from a photographic media.

24. A dual sided integral composite image product according to claim 20 wherein said first and second substrates are made from a photographic paper.

25. A dual sided integral composite image product according to claim 20 wherein said first and second substrates are made from a thermal media.

Sub. B12 > 26. A dual sided integral composite image product according to claim 24 wherein said image layer comprises a photographic emulsion layer.

27. A dual sided integral composite image product according to claim 1 wherein said composite image product comprises a cover for holding at least one leaf.

28. A dual sided integral composite image product according to claim 20 wherein said composite image product comprises a free standing product.

Sub. B13 > 29. An image product comprising:  
a composite cover having a first support substrate having a separate image layer thereon, and a second support substrate having separate image layer thereon, said second support substrate being secured to said first support substrate so as to form said dual sided integral composite image product; said integral composite image product having a fold line about which said integral composite image product may be folded;  
at least one leaf having a first support substrate having a separate image layer thereon, and a second support substrate having separate image layer

thereon, said second support substrate being secured to said first support substrate so as to form said dual sided integral composite image product; and  
an attaching member for securing said at least one leaf to said  
cover.

30. An image product according to claim 29 wherein a plurality of said at least one leaf is provided.

31. An image product according to claim 29 wherein said attaching member is secured to said cover.

32. An image product according to claim 31 wherein said attaching member comprises at least one ring.

33. An image product according to claim 32 wherein said at least one leaf includes at least one opening adapted to be secured to said at least one ring.

34. An image product according to claim 33 wherein at least one emboss line is provided on said leaf in association with said opening for allowing the leaf to be installed or removed from said ring.

35. A method for making a dual sided composite image product, comprising the steps of:  
providing a first support substrate having a first side and a second side, said first side having an image layer separate from said substrate;  
providing a second support substrate having a first side and a second side, said first side having an image layer separate from said substrate;  
securing said first substrate to said second substrate so as to form a composite image product;

forming a fold line on said composite image product; and  
folding composite image product about said fold line.

36. A method according to claim 35 wherein said fold line is  
produced using a disc and associated die.

37. A method according to claim 35 wherein said fold line is  
produced using embossing bar and associated die.

38. A method according to claim 37 wherein said embossing  
bar is heated.

39. A method of making a folded dual sided image product  
comprising the steps of:  
providing a composite image product having first image layer and a  
second image layer secured together; and  
forming a fold line on said composite image product about which  
said composite image product may be folded.

40. A method according to claim 39 further comprising the step  
of folding said composite image product about said fold line.

41. A method according to claim 39 wherein said fold line is  
formed by applying a roller member and associated die along said fold line.

42. A method according to claim 39 wherein said fold line is  
formed by applying a bar and associated die along said fold line.

43. A method according to claim 42 wherein said bar is heated.

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44. A dual sided integral composite image product, comprising:  
a first support substrate having a separate image layer thereon;  
a second support substrate having separate image layer thereon,  
said second support substrate being secured to said first support substrate so as to  
form said dual sided integral composite image product; said integral composite  
image product having a fold line about which said integral composite image  
product may be folded;  
an attachment section integrally formed with said first and/or  
second substrate.

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45. A integral image product, comprising:  
a first support substrate;  
a second support substrate having separate image layer thereon,  
said second support substrate being secured to said first support substrate so as to  
form said dual sided integral composite image product; said integral composite  
image product having a fold line about which said integral composite image  
product may be folded;  
an attachment section integrally formed with said first and/or  
second substrate.

46. A dual sided integral composite image product according to  
claim 45 wherein a plurality of fold lines are provided.

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47. A image product, comprising:  
a support substrate having separate image layer thereon, said  
support substrate having a plurality of fold lines about which said image product  
may be folded; and  
an attachment section integrally formed with said first and/or  
second substrate.